

This cleaning instruction details the procedure for cleaning Expanded Beam Plug and Bulkhead connectors. For optimum performance the Insert Mating Face and Ball Lenses must be kept clean. The Insert Mating Face and Ball Lenses must be cleaned if they are touched with fingers, tools or otherwise contaminated.

***WARNING – NEVER inspect or look into the end of a fibre/Ball Lens when optical power is applied. The infrared light used cannot be seen but can cause injury to the eye.***

Tools and equipment required:

1. Electro-wash PX or IPA
2. Lint free cloth
3. Large-Bud
4. Mini-Bud

### **Plug, Bulkhead and Dust Cap**

Wash the Connector and Dust Cap with water if they are covered with excessive dirt and debris.

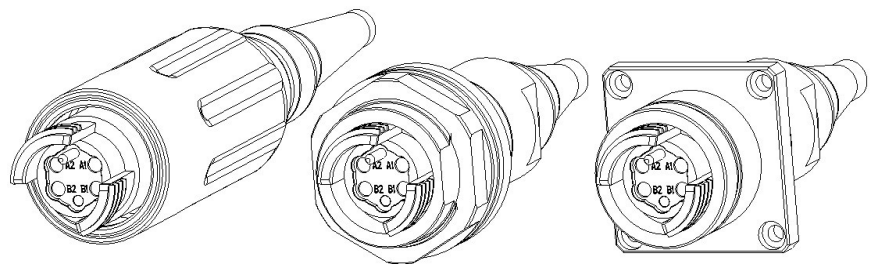
Moisten the tip of a Large-Bud with Electro-wash PX or IPA and wipe the Alignment Pin, Ball Lenses and Insert Mating Face. Use only light pressure on the Ball Lenses, to avoid scratches. Use a back-and-forth or swirling motion.

If the Housing Threads, Dust Cap Threads, Grip Seal (Plug), Sealing Face (Bulkhead) or Sealing Face (Dust Cap) are dirty, then these should also be cleaned, with a moistened Large-Bud.

Moisten the tip of a Mini-Bud with Electro-wash PX or IPA and wipe the Alignment Pin Hole. Use a back-and-forth or swirling motion.

Upon completion of the cleaning process, blow dry with clean air to remove any remaining solvent or stray particles.

Inspect the Ball Lenses to make sure that there is no contamination remaining. If necessary the process will need to be repeated until the lenses are clean.

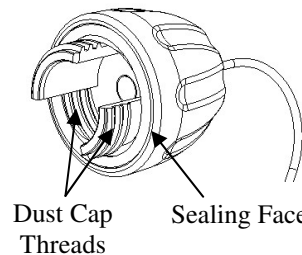


FIBRECO  
Expanded Beam  
Plug Connector

FIBRECO  
Expanded Beam  
Bulkhead 'D' Hole  
Connector

FIBRECO  
Expanded Beam  
Bulkhead 'SQ' Flange  
Connector

FIBRECO  
Expanded Beam  
Connector  
Dust Cap



Dust Cap  
Threads      Sealing Face

